



# **INDUSTRIAL PAINT & LIQUID COATINGS**

**HIGH QUALITY FINISH FOR  
YOUR WINDOWS AND DOORS**



## INDUSTRIAL LIQUID COATINGS FOR DOORS & WINDOW

Windows and doors bring character, style, and a unique essence to a home. They define the atmosphere and play a crucial role in how the structure harmonizes with its surroundings. So, why opt for a basic white when you can select any color that inspires you?

Protech Group **Industrial Liquid Coatings** are specifically formulated to enhance the appearance of fenestration products, offering PVC, aluminum and fiberglass windows and doors a contemporary, exceptional, and vibrant finish.

By choosing our liquid coatings for your windows and doors, you not only gain access to a distinctive painting system that ensures your products stand out, but you also receive professional support to comply with all manufacturing and quality standards.

Our team of experts is dedicated to assisting you in selecting the perfect coating solutions that align with your vision and technical requirements. We believe that every detail matters, and our goal is to help you create fenestration products that are not only functional but also aesthetically pleasing.

## OUR TECHNOLOGY

### WATER-BASED

- 2K Water-Based Technology
- 1K Water-Based Technology, Low VOC (<1 lb/gallon) 8423 series
- Fast Drying & Easy Touch-up
- Excellent Hardness, Mar Resistance
- Adhesion on Fiberglass, Vinyl, & Steel Doors
- NMP Free 8414 and 8423 Series
- AAMA 613 & 623 Compliant
- 10 Years Warranty

### SOLVENT-BASED

- 2K Solvent-Based Technology
- High Solid ( $\geq 50\%$  solid volume) Low VOC ( $\approx 2$  lb/gallon) 9035 series
- Fast Drying & Easy Touch-up
- Excellent Hardness, Mar Resistance
- Adhesion on Fiberglass, Vinyl, & Steel Doors
- AAMA 614 and 624 compliant

# THE RIGHT MIX!

## OUR PRODUCTS

### IR REFL. PAINTS

#### Solvent-Based

- 8032 (2k)
- 592 (2k)
- 9035 (2k)

#### Water-Based

- 8414 (2k)
- 8423 (1k)
- 528 (2k)

### PRIMERS

#### Alkyd Phenolic Universal

- 2619 (1k)

#### Epoxy

- 7023 (2k)
- 577 (2k)

#### Water-Based

#### Acrylic

- 3006 (1k)

#### Vinylwash

- 2444 (2k)

#### Wood Block

#### Stain

- 9070 (2k)

### METAL PAINTS

#### Solvent-Based Polyurethane

- 585 (2k)
- 583 (2k)

#### Solvent-Based Baking Enamel

- 470 (1k)

#### Solvent-Based Alkyd Enamel

- 5300 (1k) - Fast Dry
- 5210 (1k) - Direct to Metal

## SURFACE PREPARATION

### Pre-Painted Steel Door (White)

Cleaner : 24-00

Adhesion promotor : 2848-10 (Blue) or sanding (Maroon Scotch-Brite )

Waiting time : between 15 seconds to 2 hours

### Polypropylene Frame

Cleaner : 07-00

Adhesion Promotor : 2646-10 (Red)

Waiting Time : Between 15 Seconds to 2 Hours

### Fiber Glass

Cleaner : 07-00

Adhesion promotor : 2646-10, 2848-10, 2555-10 and/or sanding (maroon scotch-brite )

\*Use of adhesion promotor and/or sanding must be validated before use.

### Pre-Painted Aluminum

Cleaner : 24-00

Sanding with Maroon Scotch-Brite

\* Use of adhesion promotor (2848-10) must be validated before use.

### Mill Finish Aluminum

Cleaner : 24-00

Primer : 3006-30399-10 (grey water base)

Waiting time : 20 minutes

### PVC

Cleaner : 07-00

## APPLICATION

1. The surface should be washed.
2. For steel doors, apply adhesion promoter; and for vinyl doors, proceed to the next step.
  1. Apply 1st coat of water-based or solvent-based paint.
  2. Apply 2nd coat of paint.



# FORMULATING THE RIGHT MIX!

## The Protech Group Liquid Division

### **MONTREAL HQ** **PRODUCTION & R&D SITE**

11400 56e Avenue  
Montreal QC H1E 2L5

**To Order:**  
Phone: (514) 648-4911  
[commandeliquide@theprotechgroup.com](mailto:commandeliquide@theprotechgroup.com)

### **MISSISSAUGA** **DISTRIBUTION & TINTING SITE**

6815 Rexwood Rd Unit 4 & 5  
Mississauga, ON, L4V 1S5

**To Order:**  
Phone: (905) 673-9944  
[orderliquid@theprotechgroup.com](mailto:orderliquid@theprotechgroup.com)

### **QUÉBEC CITY** **DISTRIBUTION & TINTING SITE**

2500 Rue Jean-Perrin Local 104  
Québec City, QC, G2C 1X1

**To Order:**  
Phone: (418) 842-6298  
[commandeliquide@theprotechgroup.com](mailto:commandeliquide@theprotechgroup.com)

### **CORNWALL** **PRODUCTION SITE**

3000 Marleau Ave  
Cornwall, ON, K6H 6B5

**To Order:**  
Phone: (613) 938-0852  
[orderliquid@theprotechgroup.com](mailto:orderliquid@theprotechgroup.com)

